

LOTADER[®]/BONDINE[®] HX8290

LOTADER[®]/BONDINE[®] HX8290 is a random ethylene – ethyl acrylate - maleic anhydride terpolymer.

Due to its properties, reactivity, fluidity and compatibility with tackifying resins and waxes, LOTADER[®]/BONDINE[®] HX8290 is suitable as additive for hot melt adhesive formulations and as coupling agent in mineral filled compounds such as halogen free flame-retardant wires and cables.

Typical Properties

	Test Method	Unit	Typical Value
Melt Index (190°C/2.16kg)	ISO 1133	g/10min.	70
Ethyl Acrylate Content	FTIR (internal method)	%wt.	17
Maleic Anhydride Content	FTIR (internal method)	%wt.	2.8
Melting Point	ISO 11357	°C	85
Density	ISO 1183 / ASTM D792	-	0.94
Vicat Softening Temperature (10N) ¹	ISO 306	°C	< 40
Tensile strength at break ¹	ISO 527 / ASTM D638	MPa	6
Elongation at break ¹	ISO 527 / ASTM D638	%	700
Flexural Modulus ¹	ISO 178	MPa	30

¹: On compression molded samples.

Processing

Heat stability of acrylate comonomers allows processing temperatures as high as for polyamides, which is the main material using LOTADER®/BONDINE® HX8290 as impact modifier. However, to minimize the generation of gels, it is recommended to purge the equipment with LDPE after a run is completed.

LOTADER®/BONDINE® HX8290 is not corrosive.

Storage, Handling & Safety

LOTADER®/BONDINE® HX8290 is packed in waterproof bags or rigid containers with waterproof liner. It should be stored in a ventilated area, away from heat, humidity and direct sunlight. Improper storage conditions may cause degradation and could have consequences on physical properties of the product.

It is recommended to reseal the bag or the liner after use to protect LOTADER®/BONDINE® HX8290 against moisture.

Safety data sheet as well as information on handling and storage of the LOTADER®/BONDINE® HX8290 are available upon request to your SK Functional Polymer representative or at www.sk-fp.com.

Shelf Life

Three years from the date of delivery, in unopened packaging. For any use above this limit, please refer to our technical services.