

Technical Data Sheet Revision Date: October 2024

# **EVATANE<sup>®</sup> 20-20**

EVATANE<sup>®</sup> 20-20 is a random ethylene-vinyl acetate copolymer.

- The high Vinyl Acetate content of EVATANE<sup>®</sup> 20-20 brings softness, flexibility and polarity. EVATANE<sup>®</sup> 20-20 is compatible with most tackifying resins and waxes.
- Combined with a high fluidity, it is an efficient and easy handling product for hot melt adhesives formulations. It can also be used as an additive for crude oil (pour point depressant), bitumen modification and cables compounds.

Characteristic	Test Method	Unit	Typical Value
Vinyl Acetate Content	FTIR (internal method)	%. <b>-</b> wt.	20
Melt Index (190°C/2.16kg)	ISO 1133	g/10min.	20
Melting Point	ISO 11357-3	°C	83
Density	ISO 1183	g/cm <sup>3</sup>	0.95
Vicat Softening Temperature (10N) <sup>1</sup>	ISO 306 / ASTM D1525	°C	46
Ring & Ball Temperature	ASTM E28 / NF EN 1238	°C	127
Elongation at Break <sup>1</sup>	ISO 527-2 / ASTM D638	%	600
Tensile Strength at Break <sup>1</sup>	ISO 527-2 / ASTM D638	MPa	17
Hardness Shore A <sup>1</sup>	ISO 868 / ASTM D2240		89

## **Typical Properties**

<sup>1</sup>: On compression molded samples.

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#### Processing

EVATANE<sup>®</sup> 20-20 can be processed on most conventional equipment used for thermoplastics. It is recommended to avoid melt temperatures above 230°C and to purge the equipment after a run is completed.

### Storage, Handling & Safety

EVATANE<sup>®</sup> 20-20 should be stored away from heat, humidity and UV-light. Improper storage conditions may cause degradation and could have consequences on physical properties of the product.

Safety data sheet as well as information on handling and storage of the EVATANE<sup>®</sup> 20-20 are available upon request to your SK Functional Polymer representative.

#### Shelf Life

Three years from the date of delivery, in unopened packaging. For any use above this limit, please refer to our technical services.

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