

Technical Data Sheet Date Prepared: August 2023

OREVAC[®] IM800

OREVAC[®] IM800 is a maleic anhydride grafted very low-density polyethylene.

- OREVAC[®] IM800 has been designed to be used as a high impact modifier for a large range of engineering polymers such as polyamides (PA6, PA66, PA12 etc.).
- Due to its properties (softness, reactivity), OREVAC[®] IM800 is especially suitable when high performance at low temperature (-40°C) is required.

	Test Method	Unit	Typical Value
Melt Index (190°C/2.16kg)	ISO 1133 / ASTM D1238	g/10min.	0.8
Melting Point	ISO 11357-3	°C	55
Density	ISO 1183 / ASTM D1505	g/cm ³	0.87
Vicat softening temperature (10N) ¹	ISO 306 / ASTM D1525	°C	<40
Flexural Modulus ¹	ISO 178 / ASTM D790	MPa	6
Elongation at break ¹	ISO 527-2 / ASTM D638	%	>800
Tensile strength at break ¹	ISO 527-2 / ASTM D638	MPa	> 6
Hardness Shore A (1s/15s) ¹	ISO 868		70/62
Hardness Shore D (1s/15s) ¹	ISO868		20/14

Typical Properties

¹: On compression molded samples.

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Processing

OREVAC[®] IM800 can be processed over a wide range of conditions. Compounding can be achieved on conventional equipment with usual temperatures needed for polyamides modification.

Storage, Handling & Safety

OREVAC[®] IM800 should be stored in dry conditions protected from UV-light. Improper storage conditions may cause degradation and have consequences on physical properties of the product.

Due to its physical properties (Vicat temperature <40°C), it may be possible that the OREVAC[®] IM800 shows some caking.

Safety data sheet as well as information on handling and storage of the OREVAC[®] IM800 is available upon request to your SK Functional Polymer representative.

Shelf Life

Three years from the date of delivery, in unopened packaging. For any use above this limit, please refer to our technical services.

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