

Technical Data Sheet Date Prepared: October 2025

# **EVATANE® 28-800**

**E**VATANE® 28-800 is a random ethylene-vinyl acetate copolymer.

- The high Vinyl Acetate content of EVATANE® 28-800 brings softness, flexibility and polarity. EVATANE® 28-800 is compatible with most tackifying resins and waxes.
- Combined with a high fluidity, it is an efficient and easy handling product for hot melt adhesives formulations. EVATANE® 28-800 delivers high cohesive strength with most fillers and may be used to produce masterbatches. It can also be used as a viscosity modifier for various EVA based compounds such as HFFR formulations for wires and cables.

#### **Typical Properties**

	Test Method	Unit	Typical Value
Vinyl Acetate Content	FTIR (internal method)	%wt.	31
Melt Index (190°C/2.16kg)	ISO 1133	g/10min.	800
Melting Point	ISO 11357-3	°C	63
Density	ISO 1183	g/cm <sup>3</sup>	0.95
Vicat Softening Temperature (10N)¹	ISO 306 / ASTM D1525	°C	<40
Ring & Ball Temperature	ASTM E28 / NF EN 1238	°C	80
Elongation at Break <sup>1</sup>	ISO 527-2 / ASTM D638	%	600
Tensile Strength at Break <sup>1</sup>	ISO 527-2 / ASTM D638	MPa	3
Hardness Shore A <sup>1</sup>	ISO 868 / ASTM D2240		60

<sup>1:</sup> On compression molded samples.

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### **Processing**

EVATANE® 28-800 can be processed on most conventional equipment used for thermoplastics. It is recommended to avoid melt temperatures above 230°C and to purge the equipment after a run is completed.

## Storage, Handling & Safety

EVATANE® 28-800 should be stored away from heat, humidity and UV-light. Improper storage conditions may cause degradation and could have consequences on physical properties of the product.

Safety data sheet as well as information on handling and storage of the EVATANE® 28-800 are available upon request to your SK Functional Polymer representative.

#### **Shelf Life**

Three years from the date of delivery, in unopened packaging. For any use above this limit, please refer to our technical services.

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