

Technical Information

IONIA™ 2610S

Ionomer

Description

SK IONIA™ 2610S Ionomer is an ethylene acrylic acid based ionomer, designed for cast, extrusion coating and blown film applications.

Ion Type:

- Zinc Ionomer

Additives:

- Slip: Yes
- Roll release: Yes

Typical Properties¹⁾

		Nominal Values		Test Method
Physical	Density	0.940 g/cm ³	0.940 g/cm ³	ASTM D792 ISO 1183
	Melt Index (2.16 kg @190°C)	5.2 g/10min	5.2 g/10min	ASTM D1238 ISO 1133
Thermal	Vicat Softening Point	172 °F	78 °C	ASTM D1525 ISO 306
	Melting Point (DSC)	207 °F	97 °C	SK Method

Processing Information

		Nominal Values		Test Method
Extrusion	Melt Temperature	500 °F	260 °C	SK method
	Maximum Line Speed	25.0 ft/sec	7.6 m/sec	SK Method
	Maximum Coating Thickness	< 0.29 mil	< 7.4 μm	SK Method
	Minimum Coating Weight	4.0 lb/ream	6.5 g/m ²	SK Method
	Neck-in ²⁾	1.9 in	48.3 mm	SK Method

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Fabrication Conditions for Extrusion Coating:

Equipment used to process this resin should be constructed of corrosion resistant material. Dies and adaptors are recommended to be stainless steels and/or duplex chrome and nickel plated.

Extrusion Notes

- Screw Size: 3.5 in (89 mm); 30:1 L/D
 - Screw Type: Single Flight with Maddock Mixer
 - Die Gap: 20 mil (0.5 mm)
 - Melt Temperature: 500 °F (260 °C)
 - Output: 280 lb/hr (127 kg/hr)
 - Screw Speed: 90 rpm
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¹⁾ Typical properties: these are not to be construed as specifications

²⁾ 500 °F (260 °C), 1.0 mil (25.4 µm)

For additional information on sales, orders and technical assistance

Customer Service	cseurope@sk.com	csamericas@sk.com	
Asia Pacific		North America	
Shanghai (Main Office)	+86-21-6197-0243	Houston	+1-713 850 0005
Shanghai (TS&D)	+86-21-6197-0128	Europe	
Seoul	+82-2-2121-6745	Paris	www.sk-fp.com
Tokyo	+81-3-3591-0343	Madrid	+34-91 047 7688
South East Asia / Australia		Middle East / Africa	
Singapore	+65-6671-1566	Dubai	+971-4-252-5277