

Technical Data Sheet Date Prepared: March 2020

OREVAC® IM300/IM300N

OREVAC® IM300/IM300N is a maleic anhydride grafted very low-density polyethylene.

- OREVAC® IM300/IM300N has been designed to be used as a high impact modifier for a large range of engineering polymers such as polyamides (PA6, PA66, PA12 etc.).
- Due to its properties (softness, reactivity), OREVAC® IM300/IM300N is especially suitable when a compound with excellent processability, especially in injection, is required.

Typical Properties

	Test Method	Unit	Typical Value
Melt Index (190°C/2.16kg)	ISO 1133 / ASTM D1238	g/10min.	1
Melting Point	ISO 11357-3	°C	110
Density	ISO 1183 / ASTM D1505	g/cm ³	0.88
Vicat softening temperature (10N) ¹	ISO 306 / ASTM D1525	°C	<40
Flexural Modulus ¹	ISO 178 / ASTM D790	MPa	18
Elongation at break ¹	ISO 527-2 / ASTM D638	%	>800
Tensile strength at break ¹	ISO 527-2 / ASTM D638	MPa	> 6
Hardness Shore A (1s/15s) ¹	ISO 868		86/76
Hardness Shore D (1s/15s) ¹	ISO868		28/19

^{1:} On compression molded samples.

Processing

OREVAC® IM300/IM300N can be processed over a wide range of conditions. Compounding can be achieved on conventional equipment with usual temperatures needed for polyamides modification.

Storage, Handling & Safety

OREVAC® IM300/IM300N should be stored in dry conditions protected from UV-light. Improper storage conditions may cause degradation and have consequences on physical properties of the product.

Due to its physical properties (Vicat temperature <40°C), it may be possible that the OREVAC® IM300/IM300N shows some caking.

Safety data sheet as well as information on handling and storage of the OREVAC® IM300/IM300N is available upon request to your SK Functional Polymer representative.

Shelf Life

Three years from the date of delivery, in unopened packaging. For any use above this limit, please refer to our technical services.

The information above is believed to be accurate and represents the best information currently available to us. Your attention is directed to the pertinent Material Safety Data Sheets for the products mentioned herein. All sales are subject to SK Corporation's standard terms and conditions of sale, copies of which are available upon request and which are part of SK Functional Polymer invoices and/or order acknowledgments. Except as expressly provided in SK Corporation's standard terms and conditions of sale, SK Corporation makes no warranty of merchantability or any other warranty, express or implied, with respect to such information, and SK Corporation assumes no liability from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. SK Functional Polymer is a subsidiary of SK Global Chemical