

Technical Information

IONIA™ 1351

Ionomer

Introduction

IONIA™ 1351 Ionomer is an ethylene acrylic acid based ionomer, designed for sheet extrusion and injection molding applications

Ion Type:

- Sodium Ionomer

Typical Properties¹⁾

		Nominal Values		Test Method
Physical	Density	0.95 g/cm ³	0.95 g/cm ³	ASTM D792 ISO 1183
	Melt Index (2.16 kg @190°C)	2.6 g/10min	2.6 g/10min	ASTM D1238 ISO 1133
Thermal	Vicat Softening Point	137 °F	58.6 °C	ASTM D1525 ISO 306/A
	Melting Point (DSC)	195 °F	90.6 °C	SK Method

Processing Information

IONIA™ 1351 Ionomer is typically processed at melt temperature range of 180-290 °C
Processing temperature will be determined by the specific equipment used and the target application

Extrusion Notes

Equipment used to process this resin should be constructed of corrosion resistant material.
Dies and adaptors are recommended to be stainless steels and/or duplex chrome and nickel plated.

¹⁾ Typical properties: these are not to be construed as specifications

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For additional information on sales, orders and technical assistance

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